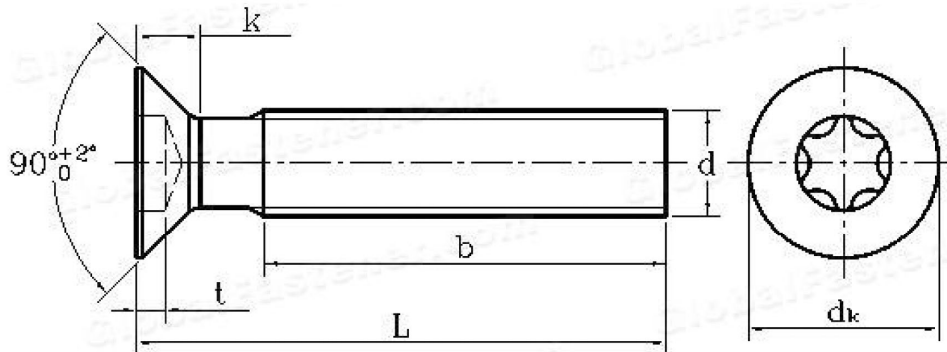




# ISO 14581

Produktion nach Norm ISO 14581.

**Materialien:** 4.8 – 5.8 – 8.8 – 10.9 – A2 – A4.



Unit: mm

d	M2	M2.5	M3	M3.5	M4	M5	M6	M8	M10
P	0.4	0.45	0.5	0.6	0.7	0.8	1	1.25	1.5
b	min	25	25	25	38	38	38	38	38
dk	nom	4.4	5.5	6.3	8.2	9.4	10.4	12.6	17.3
	max	3.8	4.7	5.5	7.3	8.4	9.3	11.3	15.8
	min	3.5	4.4	5.2	6.94	8.04	8.94	10.87	15.37
k	max	1.2	1.5	1.65	2.35	2.7	2.7	3.3	4.65
Recess no.	6	8	10	15	20	25	30	45	50
t	max	0.64	0.79	0.83	1.32	1.53	1.51	1.78	2.54
	min	0.51	0.66	0.7	1.16	1.14	1.12	1.39	2.41

d	M2	M2.5	M3	M3.5	M4	M5	M6	M8	M10
L	Weight (7.85kg/dm <sup>3</sup> ) kg/1000 pieces ≈								
3	0.101	0.176							
4	0.119	0.206	0.291						
5	0.137	0.236	0.335	0.573	0.825				
6	0.152	0.266	0.379	0.633	0.903	1.24			
8	0.193	0.326	0.467	0.753	1.06	1.48	2.38		
10	0.231	0.386	0.555	0.873	1.22	1.72	2.73	5.68	
12	0.268	0.446	0.643	0.993	1.37	1.96	3.08	6.32	9.54
14	0.306	0.507	0.731	1.11	1.53	2.2	3.43	6.96	10.6
16	0.343	0.567	0.82	1.23	1.68	2.44	3.78	7.6	11.6
20	0.417	0.687	0.996	1.47	2	2.93	4.48	8.88	13.6
25		0.838	1.22	1.77	2.39	3.52	5.36	10.5	16.1
30			1.44	2.07	2.78	4.12	6.23	12.1	18.7
35				2.37	3.17	4.72	7.11	13.7	21.2
40					3.56	5.32	7.98	15.3	23.7
45						5.92	8.86	16.9	26.2
50						6.52	9.73	18.5	28.8
55							10.6	20.1	31.3
60							11.5	21.7	33.8